



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SB-148 Grade B

Standard Specification for Aluminum-Bronze Sand Casting

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SB-148 Aluminum-Bronze Sand Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	9.000 - 11.000	As-Cast or Solution Annealing or Annealing	
Iron	Fe %	0.800 - 1.500		
Copper	Cu %	86.000 min.		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	450 - 550
			Yield Strength in Mpa	170 - 275
			Elongation in %	12 - 20
			Reduction of Area in %	-
			Hardness in HB	110 - 160
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C95300	UNS	USA	Rod, Bar, Tube and Shapes
B148 C95300	ASTM	USA	Casting
B148 Grade B	ASTM	USA	Casting
SB-148 C95300	ASME	USA	Casting
SB-505 C95300	ASME	USA	Casting
C95300	SAE	USA	Casting
CA953	SAE	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS